



Clinch-On® CORNERBEAD COMPANY

SUBMITTAL SHEET

COATED METAL CORNERBEAD AND TRIMS

(See separate Submittal Sheet for our Paper Faced Cornerbeads and Trims)

Description: Clinch-On manufactures its coated metal cornerbeads and trims using the Company's proprietary coating technique and deep knurling (embossing) to give you a superior joint compound adhesion and maximum protection for a professionally finished corner. The length of our flanges provides you liberal installation space for nailing, stapling, screwing or clinching our cornerbead to drywall. A summary of our coated metal profiles follow:

- **Square Cornerbead:** Available for 90° corners with 1-1/4" or 1-1/2" flange length and 135° corners with 1-1/4" flange length.
- **Bullnose Cornerbead:** Available for 90° corners with 3/4" radius and 5/8" flange length or 7/8" flange length or 90° corners with 1-1/2" radius and 7/8" flange length or 135° corners with 3/4" or 1-1/2" radius and 7/8" flange length.
- **J-Bead:** Available for 1/2" or 5/8" drywall.
- **L-Bead:** Available for 1/4", 3/8", 1/2", 5/8", 3/4", or 1" drywall.
- **U-Bead:** Available for 1/2" or 5/8" drywall.
- **Bullnose Kerf:** Available with 3/4" radius.
- **J-Round:** Available with 3/4" radius.

Advantages: Clinch-On uses American made steel. The Clinch-On proprietary metal coating technique provides a highly corrosion resistant corner with superior joint compound adhesion and maximum protection. Our nose design requires less joint compound, and our hole punch pattern and deep knurling (embossing) creates superior adhesion.

Limitations: This product was designed for interior use.

Certification: Clinch-On Coated Metal Cornerbead and Trims meets or exceeds ASTM specification C-1047 except section 4.1 for our square Ecobead.

Installation: Install in accordance with applicable ASTM standards. For our square and bullnose cornerbead, we recommend you use our Clinch-On Cornerbead Tool, nails, screws or staples to mechanically fasten the cornerbead to the drywall. Place the cornerbead squarely over the trimmed drywall corner. If you use our Clinch-On Cornerbead Tool, place the Tool on the cornerbead and strike the Tool spring loaded ram sharply with a rubber mallet every 6 to 9 inches along the full length of the cornerbead. If you use nails, screws or staples always fasten both sides of the cornerbead equally every 6 to 9 inches along the full length the cornerbead. For every nail, screw or staple applied to one side of the cornerbead, you should apply a nail, screw or staple to the opposite side of the cornerbead just across the nose (radius) of the cornerbead. By fastening nails, screws and staples evenly to both sides, the cornerbead will be evenly attached to the drywall.

Attach our J-Bead and U-Bead trim to drywall panels before panels are installed. Fasten through panel and bead with a mechanical fastener into framing at every 6 to 9 inches. Attach our L-Bead, Bullnose Kerf and J-Round trim to drywall panels with a mechanical fastener every 6 to 9 inches. Only one flange is required to hold our L-Bead, Bullnose Kerf and J-Round trim firmly in place.

Storage and Job Conditions: Store in a dry place protected from moisture, bending or other damage. Protect from extreme cold and heat and direct sunlight.

Submittal Approvals- Job Name: _____

Contractor: _____ **Date:** _____